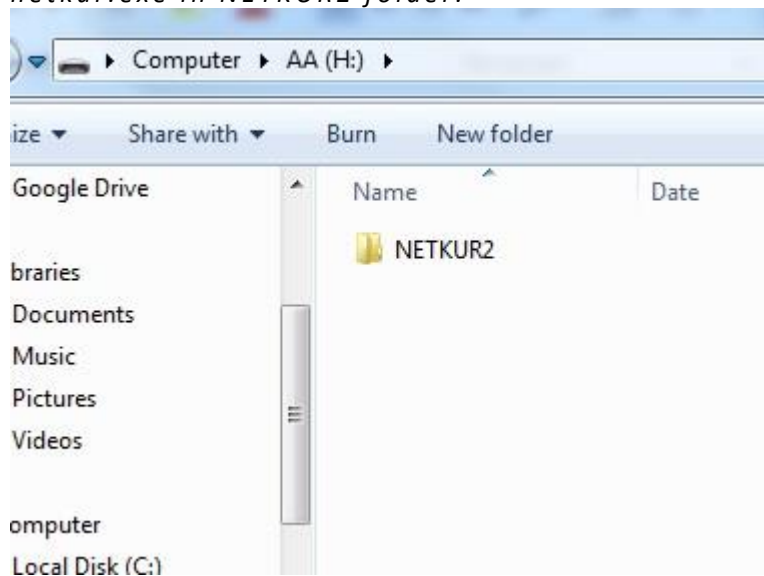


NETWORK SETUP

1 – 1- *NETKUR2.exe file downloaded from*

www.ajananc.com/network/NETKUR2.exe

Extract the zip file with double click on your pc and you will have Net folder and netkur.exe in NETKUR2 folder.



Copy NETKUR2 folder to your usb memory stick the one you using on AJAN cnc machine.

2 - Plug USB memory on machine and run the netkur.exe in NETKUR2 folder on USB drive.

C:\HPLAZMA				G:\NETKUR2		
Name		Name	Name	Name	Name	Name
..		hp7	log	pattern	exe	..
000	cam	hp7	txt	pattern	lib	NET
ajan	fnt	hplazm	ini	plasma	hpr	netkur
ajan	tor	hplazm01	bmp	ploxy	prm	exe
ajnhp	ini	hplazma	exe	reduct~1	txt	
drawing	exe	hplazma	ini	rsmprm0	rsm	
drawing	ini	hpmenu	exe	rsmprm1	rsm	
dxf	exe	hsp0	chk	rsmprm10	rsm	
error	exe	hsp1	chk	rsmprm2	rsm	
essi	exe	hspmac	rsm	rsmprm3	rsm	
fillet	exe	kare	dxf	rsmprm4	rsm	
geico	exe	main	chk	rsmprm5	rsm	
hp1	log	message	msg	rsmprm6	rsm	
hp2	log	nc01	bmp	rsmprm7	rsm	
hp3	log	offset	chk	rsmprm8	rsm	
hp4	log	offset	exe	rsmprm9	rsm	
hp5	log	order	exe	sp27213	exe	
hp6	log	param	chk	sub1	chk	
nc01.bmp				46148 5-15-13 12:43p		
				netkur.exe		
				37247 10-01-13 4:08p		

G:\NETKUR2>

1Left 2Right 3View.. 4Edit.. 5Comp 6DeComp 7Find 8History 9EGA Ln 10Tree

3 - When you run netkur.exe you will see this screen.

```

Ajan Software Network Kurulumu Ver 1.0
-----
Net Kurulu degil

          Ethernet Kartinizin Markasini Seciniz

          KUR

          Bilgisayar Ismi ve Grup Isminizi Degistirin

          Bilgisayar Adi      : AJAN
          Calisma Grubu Adi   : WORKGROUP
          Baglanti Yolu      : \\bilgadi\klasoradi

ENTER:DEVAM          ESC:ÇIKIS
  
```

In this screen edit the "Bilgisayar Adı"(Computer Name) , "Çalışma Grubu Adı"(Workgroup Name) and "Bağlantı Yolu"(path of network shared directories) fields to your network information.

Ajan Software Network Kurulumu Ver 1.0

Net Kurulu degil

Eternet Kartinizin Markasini Seciniz

KUR

Bilgisayar Ismi ve Grup Isminizi Degistirin

Bilgisayar Adi : AJAN
Calisma Grubu Adı : WORKGROUP
Baglanti Yolu : \\bilgadi\klasoradi

ENTER:DEVAM

ESC:ÇIKIS

4 -Press TAB you will go to the next box in the screen as it shown. Use the arrow keys to select the line you want to change

```
Ajan Software Network Kurulumu Ver 1.0
-----

      Baglanacaginiz klasorun yolunu girin.
(ORNEK: "\\BILGADI\KLASORADI" SEKLİNDE)
YOL           : \\bilgadi\klasoradi

ENTER:DEVAM      ESC:ÇIKIS
```

When press Enter on fields, open the new page. Type your information("\\computername\sharedirectoryname") in the line and press ENTER return first screen.

5- Press TAB key and go over window and KUR field. Press Enter for begin installation.



6- When copying progress is finished press ESC key to quit the netkur.exe program and restart machine.

ATTENTION

“Bilgisayar Adı”(Computer Name) This field couldnt be same as another computer name in network.

“Çalışma Grubu Adı”(Workgroup Name) this field must be same like other computer “workgroup name” information.

“Bağlantı Yolu” (Connection Path) This field writing format must be like this:

“\\other computer name \ shared directory name”

EXAMPLE: let say other computer name is “TEKNIKPC” and my shared directory name “CNC” (on TEKNIKPC computer)

\\TEKNIKPC\CNC I must written like this

And please check your sharing settings and security settings on windows pc for the connectivity from Ajan Cnc machine.

We installed network now we need to run it

Press F9 Quit and quit the ajan machine programm. And enter NC screen as it shown.

1-Type “tcp” on command line like the screen and press Enter. Wait until initializing finished.

If message ask you (Do you want continue this operation (Y/N) press Y for yes and continue.

If message ask you for password, press enter without writing anything. The blue screen (NC screen)

is come back again, the initialize is finished.

```

C:\HPLAZMA
Name      Name      Name      Name      Name      Name      Name      Name
..        hp7       log       pattern   exe      ..        cam      hp7       txt       pattern   lib
000      cam      hp7       txt       pattern   lib     000      cam      hp7       txt       pattern   lib
ajan     fnt      hplazm   ini       plasma   hpr     ajan     fnt      hplazm   ini       plasma   hpr
ajan     tor      hplazm01 bmp       ploxy    prm     ajan     tor      hplazm01 bmp       ploxy    prm
ajnhp    ini      hplazma  exe       reduct~1 txt    ajnhp    ini      hplazma  exe       reduct~1 txt
drawing  exe      hplazma  ini       rsmprm0  rsm     drawing  exe      hplazma  ini       rsmprm0  rsm
drawing  ini      hpmenu   exe       rsmprm1  rsm     drawing  ini      hpmenu   exe       rsmprm1  rsm
dxf      exe      hsp0     chk       rsmprm10 rsm     dxf      exe      hsp0     chk       rsmprm10 rsm
error    exe      hsp1     chk       rsmprm2  rsm     error    exe      hsp1     chk       rsmprm2  rsm
essi     exe      hspmac   rsm       rsmprm3  rsm     essi     exe      hspmac   rsm       rsmprm3  rsm
fillet   exe      kare     dx        rsmprm4  rsm     fillet   exe      kare     dx        rsmprm4  rsm
geico    exe      main     chk       rsmprm5  rsm     geico    exe      main     chk       rsmprm5  rsm
hp1      log      message  msg       rsmprm6  rsm     hp1      log      message  msg       rsmprm6  rsm
hp2      log      nc01     bmp       rsmprm7  rsm     hp2      log      nc01     bmp       rsmprm7  rsm
hp3      log      ofset    chk       rsmprm8  rsm     hp3      log      ofset    chk       rsmprm8  rsm
hp4      log      ofset    exe       rsmprm9  rsm     hp4      log      ofset    exe       rsmprm9  rsm
hp5      log      order    exe       sp27213  exe     hp5      log      order    exe       sp27213  exe
hp6      log      param    chk       sub1     chk     hp6      log      param    chk       sub1     chk

hplazma.exe      449607  6-05-13  11:21a
..                >UP--DIR<  9-05-12  5:37a

C:\HPLAZMA>tcp
1Left  2Right  3View.. 4Edit.. 5Comp  6DeComp 7Find  8History 9EGA Ln 10Tree

```

2-Press ALT+F2 and come last drive letter. And you will see network files.

3-If you can't see your network file on drive G. Type "NET" and press enter for opening Disk Connection Window

```

Disk Connections [Show Printers]
Drive: H: [ Connect ]
Path: \\HALUKPC\HALUNET [ Browse ]
[ ] Reconnect at startup
Current connections [Disconnect]
[ Exit ]
[ Help ]
ESC=Exit TAB=Next Field ↑ or ↓=Select Item F1=Help

HPLAZMA Disk
The command completed successfully.

C:\>>
NC
The Norton Commander, Copyright (C) 1986 to 1993, Symantec Inc.

C:\>NET

```

4-In this screen; you must type your computer name and shared folder name in Path Field.

(like this format "\\Computer name\folder" name) Then press "Connect".

If your Connection is OK, your connection adding in Current Connections" field.

If you take an error message please contact us.